



Injected Engine Specs - BLACK  
Carburettor Engine Specs - RED

		2000cc Zetec 160bhp Carb	2000cc Zetec 190bhp Carb	2000cc Zetec 170bhp Injec	2000cc Zetec 200bhp Injec	2000cc Zetec 250bhp Injec
2000cc Ford Zetec FOCUS Engine - New (1800cc Ford Zetec Focus engines also available)	1	£ 1,995.00	£ 1,995.00	£ 1,995.00	£ 1,995.00	£ 1,995.00
Crankshaft trigger housing - manual	1	£ 17.50	£ 17.50	£ 17.50	£ 17.50	£ 17.50
Flywheel - standard Focus (for lightweight flywheel option see below)	1	£ 185.00	£ 185.00	£ 185.00	£ 185.00	£ 185.00
Clutch - standard Focus	1	£ 175.00	£ 175.00	£ 175.00	£ 175.00	
Clutch - heavy duty - organic (ceremetallic also available)	1					£ 395.00
Inlet manifold gasket	1	£ 38.50	£ 38.50	£ 38.50	£ 38.50	
Inlet manifold - standard Raceline	1	£ 135.00	£ 135.00	£ 135.00	£ 135.00	
Inlet manifold - straight Omex (inc o-rings)	1					£ 149.00
Inlet manifold - match to cylinder head	1		£ 120.00		£ 120.00	£ 175.00
Inlet manifold fitting kit	1	£ 6.00	£ 6.00	£ 6.00	£ 6.00	£ 6.00
Block to bellhousing dowels	2	£ 4.50	£ 4.50	£ 4.50	£ 4.50	£ 4.50
Raceline water rail	1	£ 235.00	£ 235.00	£ 235.00	£ 235.00	£ 235.00
Raceline water rail fitting kit	1	£ 9.95	£ 9.95	£ 9.95	£ 9.95	£ 9.95
Thermostat housing kit	1	£ 99.00	£ 99.00	£ 99.00	£ 99.00	£ 99.00
Water rail 'Focus' mounting strap	1	£ 17.00	£ 17.00	£ 17.00	£ 17.00	£ 17.00
Blanking plug - heater - water rail (if running heater please add £1.55 for 90 degree elbow)	1	£ 1.95	£ 1.95	£ 1.95	£ 1.95	£ 1.95
Tensioner upgrade	1					£ 75.00
Spigot bearing	1	£ 17.00	£ 17.00	£ 17.00	£ 17.00	£ 17.00
Wet sump pan kit	1	£ 475.00	£ 475.00	£ 475.00	£ 475.00	£ 475.00
Focus windage tray kit (Classic Ford applications less £85.00 - RetroFord wet sump) (+£695.00 for dry sump)	1	£ 25.00	£ 25.00	£ 25.00	£ 25.00	£ 25.00
Sump gasket	1	£ 19.00	£ 19.00	£ 19.00	£ 19.00	£ 19.00
Dipstick	1	£ 24.00	£ 24.00	£ 24.00	£ 24.00	£ 24.00
Dipstick tube	1	£ 27.00	£ 27.00	£ 27.00	£ 27.00	£ 27.00
Oil filter	1	£ 9.95	£ 9.95	£ 9.95	£ 9.95	£ 9.95
Heavy Duty Oil Pump (Steel Gears)	1					£ 295.00
Heavy Duty Connecting Rod Bolt Set	1		£ 85.00		£ 85.00	

Raceline modified cylinder head - fast road	1	£	795.00	£	795.00					
Camshaft RL200M	1	£	525.00	£	525.00					
Cylinder head - shim to suit new camshafts	1	£	145.00	£	145.00					
Raceline modified cylinder head - 250 CNC upgrade to Phase 3 spec. Includes oversize inlet seats, std guides	1					£	1,375.00			
Assemble and set tappets	1					£	150.00			
85mm forged piston set - 19mm pin / 12.5CR	1					£	600.00			
Bore cylinder block to suit 85mm forged pistons	1					£	145.00			
Steel connecting rod set std big end 141.9 ctrs, 19mm pin	1					£	700.00			
Valve Set - 34.5 / 29.5mm	1					£	280.00			
Collet Set - single groove	1					£	40.00			
Heavy duty spring set -27mm	1					£	280.00			
30mm cam follower set - solid	1					£	280.00			
Top hat shim set 7mm	1					£	50.00			
Camshaft RL250M	1					£	525.00			
Cams UL39/40 12.5/12.0mm 30mm BCD										
Main bearing set	1					£	80.00			
Big end bearing set	1					£	135.00			
Ford cylinder head gasket	1	£	39.00	£	39.00	£	39.00			
Ford cylinder head bolt (set)	1	£	59.50	£	59.50	£	59.50			
Idler pulley kit (water pump drive)	1	£	95.00	£	95.00	£	95.00	£	95.00	
Alternator mounting kit	1	£	135.00	£	135.00	£	135.00	£	135.00	
Carb mounting kit (misab, grommets, cup washers etc)	1	£	35.00	£	35.00					
Carb mounting studs and nyloc set	1	£	32.00	£	32.00					
Weber 45 DCOE - Zetec spec	1	£	695.00	£	695.00					
Weber 48 DCOE - standard spec	1									
Injection mounting studs and nyloc set	1				£	32.00	£	32.00	£	32.00
45mm throttle body set	1				£	497.00	£	497.00		
(please + £200.00 for Jenvey 'Heritage' Throttle Option										
Ram pipe 45mmx90mm (40mm and 60mm length also available)	1				£	160.00	£	160.00		
48mm throttle body set	1						£	497.00		
Ram pipe 48mmx90mm	1						£	120.00		
Fuel rail kit - push-on type (-6 also available)	1				£	54.00	£	54.00	£	54.00
Throttle linkage	1				£	127.00	£	127.00	£	127.00
Throttle linkage bracket	1				£	12.00	£	12.00	£	12.00

Injector - green Bosch (set)	1							£	260.00		
Fuel pressure regulator (-6 also available)	1			£	94.00	£	94.00	£	94.00		
Air temperature sender	1			£	21.00	£	21.00	£	21.00		
Water temperatuere sender	1			£	21.00	£	21.00	£	21.00		
Lambda probe	1			£	69.00	£	69.00	£	69.00		
Throttle potentiometer	1			£	77.00	£	77.00	£	77.00		
ECU module	1			£	650.00	£	650.00	£	650.00		
Wiring loom	1			£	375.00	£	375.00	£	375.00		
Spark Plug - Denso ITV24 (set)	1							£	60.00		
Sundries	1			£	50.00			£	50.00		
Labour to build to spec	1	£	695.00	£	1,195.00	£	695.00	£	1,195.00		
<b>TOTAL (excluding VAT)</b>			<b>£ 5,203.35</b>	<b>£ 7,521.85</b>		<b>£ 6,630.35</b>	<b>£ 8,948.85</b>	<b>£ 13,194.35</b>			
Options											
Heavy duty valve spring and retainer set	1			£	265.00	£	265.00		£	265.00	
Alternator	1	£	185.00	£	185.00	£	185.00	£	185.00	£	185.00
Alternator pulley	1	£	19.00	£	19.00	£	19.00	£	19.00	£	19.00
Starter motor	1	£	175.00	£	175.00	£	175.00	£	175.00	£	175.00
Steel Lightweight flywheel (+surcharge on std flywheel price)	1	£	125.00	£	125.00	£	125.00	£	125.00	£	125.00